



### Industrial tools & accessories

Ergonomics and technology for your production operations

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### Industrial tools Information



The upgrade for your production operations!

Production levels redefined!

Quality & progress!

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### Industrial tools The upgrade for your production

Our industrial tools and accessories feature high-end, hard-wearing battery and electronic technology to help you deal with any manufacturing challenge.

They achieve the highest quality standards and optimum durability – a combination that results in supreme user-friendliness and flexibility and enables you to take on tasks under the toughest conditions. Thanks to their perfect size and weight, our industrial tools are the ideal companions for daily professional use.

#### Durability and optimum energy efficiency meet ultimate precision

Experience process optimisation at a whole new level.

- Robust housing
- No awkward cables
- Excellent precision and repeatability
- Tailor-made accessories



### Wireless quality assurance Production levels redefined

#### Quality and quantity

Our GF-ION-(ANGLE)-EXACT cordless screwdrivers - when combined with the GF-ION-EXAConnecT controller – are smart tools that proactively contribute to quality assurance:

- The GF-ION-EXAConnecT controller issues your commands directly to the EXACT screwdrivers.
- Work progress is stored in real time.
- The system can communicate with external devices such as barcode scanners, process computers and PLCs and receive the corresponding commands.
- Program your system in line with your requirements. Tailor it to the workpiece, screw and/or the number of screwdriving applicati-
- Count individual screwdriving applications or the entire screwdriving task.

#### Experience a whole new quality standard in assembly

Identify cross-threading on screws or even when a screw is missing. Help your staff with their work and make sure fixings are never forgotten again.

Keep track of battery charge, whether a screw has been tightened correctly and whether the power tool is locked, unlocked or out of range.

The GF-ION-EXACT-Connect-System collects and reports all data. Don't take any chances, and your assembly process will always run smoothly.

#### Keep track of your screw connections





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# GF-ION-EXAConnecT – developed to help you forge ahead **Monitoring your assembly line starts here**

### Multi-channel management

Use the controller to manage up to four tools.

#### Connection

Link your process network to a connected GF-ION cordless screwdriver (WLAN).

#### Touchscreen

Fast and focused input thanks to rapid response times.

Housing

Optimum protection thanks to stable metal housing.



#### **WLAN**

The controller for WLAN (2.4-5.8 GHz). Channels can be selected separately.

# Minimum space requirements

Thanks to its small size of ~8,5 dm³, the GF-ION-EXAConnecT 3.0 takes up little space and can therefore be installed in lots of places.

#### Flexibility

- Solution suitable for multiple wireless tools
- A single connection to the in-house system
- Compatible with all wireless
   GF-ION cordless screwdrivers

#### Provision

- Connect tools quickly and conveniently
- Transfer data and settings rapidly from one Connect to another using the backup memory (RIM)
- Avoid the risk of errors in network settings thanks to the simple connection process

#### Productivity

- Data integrity
- Bidirectional real-time exchange
   >> Every screwdriver knows precisely what it has to do and when
- Optimising the screw-fixing process
- End-to-end process monitoring with additional accessories

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# GF-ION-(ANGLE)-EXACT – power and precision in one **Impressive power that is easy to handle**

### Maximum repeatability

Thanks to adjustable, mechanical shut-off clutch.

### Switching between left/right rotation

Optimum one-handed switchover.

### Wireless quality assurance

Individual and collective jobs are issued via WLAN (WiFi) or Bluetooth and the results are reported back.

#### **Ergonomics**

Balanced weight distribution and a low weight of ~1.3 kg ensure optimum ergonomics and comfort while working.

### LED light

Optimum lighting for the work area thanks to bright LED lighting.

#### Optical display

Visual and acoustic signals for the screw-driving results and battery charge ensure maximum process reliability.

#### **Batteries**

High-quality lithium-ion technology maximizes service life.

#### Precision

- LED light keeps the work area perfectly lit up
- Repeat protection
- High precision and repeatability even after a million screws

#### Durability

- Motor brushless motor technology
- Torque can only be set using a special tool
- Robust housing extremely strong with minimal energy loss
- Visual and acoustic shut-off signals

#### Energy efficiency

- Lower operating costs thanks to lowvoltage power supply
- Brushless EC motor technology
- End-to-end process monitoring with additional accessories

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### An unbeatable combination Keeping track



#### Advantages

- Simple screwdriver configuration on a PC
- Control, counting function and screwdriver status, including wireless transmission (WLAN)
- Adjustable screwdriver strategies
- Running multiple screwdrivers (4 units) in parallel is no problem
- No cables or hoses to get in the way
- <u>Cost-efficient:</u> Use familiar cordless screwdriver technology, existing charging technology and accessories

#### Parameter setting

- The GF-ION-EXACT 18V-LI WLAN connects to a PC via a USB cable and can be adjusted using two configurators
- The screwdriving stages are activated individually using the original BOSCH EXACT configurator
- Parameters include direction of rotation, speed, time and revolutions
- The necessary settings for the WLAN connection are adjusted via the GF-ION configurator

#### Features

- Adjustable repeat protection and double-hit detection
- Multi-stage screwdriving can be set
- Rotation to left with OK signal possible
- Suitable for connection to database, identity and conveying systems, and to a pre-existing WLAN infrastructure
- The screwdriver, battery, connection and enabling status are shown using LEDs on the screwdriver and are displayed on a PC
- Adaptable communication can be achieved between a PC and higher-level controller
- On request, customer-specific data protocols can be created and stored on the PC
- Batteries can be changed without losing connection (max. 25 seconds)
- Batteries can be changed without losing data

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### syskomp gehmeyr A dependable partner for over 50 years

The success story behind the syskomp Group stretches back over 50 years.

Starting out in 1960 as a straightforward trading operation, the company has developed into a specialist for flexible and customised solutions in the field of assembly technology and industrial automation.

The Group consists of syskomp gehmeyr GmbH, which is headquartered in Amberg (Germany), our sites in Regensburg and Medingen (Germany), the emico division in Amberg and bfm GmbH in Wöllersdorf (Austria).

We offer our customers ultimate reliability and maximum expertise. Our holistic approach to business ensures we can develop the optimum processes to suit a specific customer application. From the very start through to the handover, we are a skilled contact for our customers, covering all phases of the project, from initial consulting to successful commissioning.



The head office of the syskomp Group in Amberg (Germany).

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### Your notes

# Industrial tools **Technical data | order configuration**



WiFi & Bluetooth controllers

Cordless screwdrivers

Charging stations & accessories

# GF-ION-EXAConnecT The controller for WLAN (WiFi)

lmage	Device features		Order No.
	Designation	GF-EXAConnecT WLAN 3.0, incl. software*	G 602 093 253
	Dimensions	341 x 281 x 89 mm	
C SCHOOL STATE OF SCHOOL SCHOOL STATE OF SCHOOL SCHOOL STATE OF SCHOOL SCHOOL STATE OF SCHOOL SCH	Weight	max. 4 kg	
	Installation	100 x 100 mm VESA hole pattern, M4 thread, length: 5 mm	
	Voltage supply	90 - 305 VAC (47 - 63 Hz) or 124 - 431 VDC	
•	Power consumption	16 W (in normal operation)	
	Temperature range	0°C to 50°C (storage) 10°C to 45°C (operation)	
	Humidity	20% - 90%, non-condensing	
	Protection class	IP 40 (protected against solid foreign objects of ≥ 1.0 mm Ø)	
	Wireless network	802.11 ac/a/b/g/n, channels 1-13 (2.4 GHz) and 36, 40, 44, 48, 149, 153, 157, 161 and 165 2 antennae	
	Display	10.4" TFT with resistive touchscreen Resolution: 800 x 600 pixels Type: 400 cd/m² min. 300 cd/m²	
	Connections	6x USB 2.0 (5x internal, 1x external) 1x RJ45 Gigabit LAN IEEE 802.3 1x HDMI	
	Optional accessories	IO-Card V04 The inputs/outputs are used to control the GF-EXAConnecT WLAN for a PLC (programmable logic controller).	7 148 000 012

# Compatible screwdrivers GF-ION-EXACT 18V-LI WLAN GF-ION-ANGLE-EXACT 18V-LI WLAN GF-ION-ANGLE-EXACT 18V-LI WLAN

#### Facts

 The link between your process network and the GF-ION cordless screwdriver connected via WLAN (WiFi).

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- Bidirectional exchange: Information about the screwdriving process is exchanged in real time.
- >> Every GF-ION cordless screwdriver knows what it has to do and when.
- Control up to four GF-ION screwdrivers at the same time
- >> More economical than other systems

#### \*Compatible screwdrivers

- GF-ION-EXACT 18V-LI WLAN
- GF-ION-EXACT WK 18V-LI WLAN
- GF-ION-ANGLE-EXACT 18V-LI WLAN

#### Advantages

Manage up to four tools

All relevant settings are parametrised in several menus

Access rights for up to four users, password protected, can be set individually

Standalone operating mode: Up to 99 jobs can be parameterised separately

Following previous protocol modification: Screwdriving jobs can be read in directly from overarching databases and the results fed back.

WLAN (WiFi) settings can be customised in line with IT requirements.

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#### WLAN centre grip screwdrivers An evolution of the GF-EXACT

lmage	Type / description	Speed*	Torque	Order No.
	GF-ION-EXACT 18V-LI WLAN (WiFi) With EC motor & 2.4 - 5.8 GHz WLAN (WiFi) (18 V Li-ion tech	inology)		
	GF-ION-EXACT 18V-LI WLAN 2 - 700	70 - 700 rpm	0,6 - 2,0 Nm	G 602 093 130
	GF-ION-EXACT 18V-LI WLAN 4 - 2000	200 - 2000 rpm	1,0 - 4,0 Nm	G 602 093 131
	GF-ION-EXACT 18V-LI WLAN 6 - 1500	150 - 1500 rpm	1,0 - 6,0 Nm	G 602 093 132
114 1	GF-ION-EXACT 18V-LI WLAN 8 - 1100	110 - 1100 rpm	1,5 - 8,0 Nm	G 602 093 133
	GF-ION-EXACT 18V-LI WLAN 12 - 700	70 - 700 rpm	1,5 - 12,0 Nm	G 602 093 134
	GF-ION-EXACT 18V-LI WLAN 12 - 450	45 - 450 rpm	1,5 - 12,0 Nm	G 602 093 135
	GF-ION-EXACT WK 18V-LI WLAN (WiFi) With EC motor & 2.4 - 5.8 GHz WLAN (WiFi) and flange for a	ngle heads (18 V Li-ion technology)		
	GF-ION-EXACT WK 18V-LI WLAN 6 - 1500	105 - 1050 rpm	2,0 - 8,0 Nm	G 602 093 170
	GF-ION-EXACT WK 18V-LI WLAN 8 - 1100	75 - 750 rpm	2,0 - 11,0 Nm	G 602 093 171
	GF-ION-EXACT WK 18V-LI WLAN 12 - 700	50 - 500 rpm	2,0 - 16,0 Nm	G 602 093 172
	GF-ION-EXACT WK 18V-LI WLAN 12 - 450	32 - 320 rpm	2,0 - 16,0 Nm	G 602 093 173
	GF-ION-EXACT 18V-LI WLAN (WiFi) - Open Proto With EC motor and 2.4 - 5.8 GHz WLAN (WiFi) (18 V Li-ion techn			
	GF-ION-EXACT 18V-LI WLAN 2 - 700	70 - 700 rpm	0,6 - 2,0 Nm	G 602 093 110
	GF-ION-EXACT 18V-LI WLAN 4 - 2000	200 - 2000 rpm	1,0 - 4,0 Nm	G 602 093 111
	GF-ION-EXACT 18V-LI WLAN 6 - 1500	150 - 1500 rpm	1,0 - 6,0 Nm	G 602 093 112
	GF-ION-EXACT 18V-LI WLAN 8 - 1100	110 - 1100 rpm	1,5 - 8,0 Nm	G 602 093 113
	GF-ION-EXACT 18V-LI WLAN 12 - 700	70 - 700 rpm	1,5 - 12,0 Nm	G 602 093 114
	GF-ION-EXACT 18V-LI WLAN 12 - 450	45 - 450 rpm	1,5 - 12,0 Nm	G 602 093 115
	GF-ION-EXACT WK 18V-LI WLAN (WiFi) - Open With EC motor and 2.4 - 5.8 GHz WLAN (WiFi) and angle heat (18 V Li-ion technology)			
	GF-ION-EXACT WK 18V-LI WLAN 6 - 1500	105 - 1050 rpm	2,0 - 8,0 Nm	G 602 093 160
	GF-ION-EXACT WK 18V-LI WLAN 8 - 1100	75 - 750 rpm	2,0 - 11,0 Nm	G 602 093 161
•	GF-ION-EXACT WK 18V-LI WLAN 12 - 700	50 - 500 rpm	2,0 - 16,0 Nm	G 602 093 162
	GF-ION-EXACT WK 18V-LI WLAN 12- 450	32 - 320 rpm	2,0 - 16,0 Nm	G 602 093 163

Facts

Adjustable repeat protection and double-hit detection

Multi-stage screwdriving can be set

Rotation to left with OK signal possible

Suitable for connection to database, identity and conveying systems, and to a pre-existing WLAN infrastructure

The screwdriver, battery, connection & enabling status are shown using LEDs on the screwdriver & are displayed on a PC

Adaptable communication can be achieved between a PC and higher-level controller.

Batteries can be changed without losing data or connec-

#### Advantages

Simple screwdriver configuration on a PC

Controller / counting function / screwdriver status, including wireless transmission via 2.4 - 5.8 GHz WLAN

Various screwdriving strategies can be set

Multiple WLAN screwdrivers can be operated in parallel with no problem

No cables or hoses to get in the way

Cost-efficient: Use familiar cordless screwdriver technology and existing charging technology/accessories

#### Parameter setting

Connect to a PC via USB cable

Settings are made using two configurators

Individual activation of screwdriving stages using the original BOSCH EXACT configurator.

Necessary adjustment of the WLAN connection via the GF-ION configurator

\* At speeds of less than 50%, power may be reduced

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#### WLAN angle screwdrivers An evolution of the GF-ANGLE-EXACT

Image	Type / description	Angle head	Speed*	Torque	Order No.
	GF-ION-ANGLE-EXACT- 18V-LI WLAN (WiFi) With EC motor & 2.4 - 5.8 GHz WLAN (WiFi) (18 V Li-	ion technology)			
1	GF-ION-ANGLE-EXACT 18V-LI WLAN 3 - 500	-	50 - 520 rpm	0,7 - 3,0 Nm	G 602 093 243
	GF-ION-ANGLE-EXACT 18V-LI WLAN 8 - 1100	-	110 - 1100 rpm	2,0 - 8,0 Nm	G 602 093 230
	GF-ION-ANGLE-EXACT 18V-LI WLAN 15- 500	-	50 - 500 rpm	2,0 - 15,0 Nm	G 602 093 231
	GF-ION-ANGLE-EXACT 18V-LI WLAN 23 - 380	-	38 - 380 rpm	8,0 - 23,0 Nm	G 602 093 232
112	GF-ION-ANGLE-EXACT 18V-LI WLAN 30 - 290	-	29 - 290 rpm	10,0 - 30,0 Nm	G 602 093 233
	GF-ION-ANGLE-EXACT 18V-LI WLAN 30 - 300	%" external square	30 - 300 rpm	10,0 - 30,0 Nm	G 602 093 234
Lie I Lie	GF-ION-ANGLE-EXACT 18V-LI WLAN 40 - 220	%" external square	22 - 220 rpm	15,0 - 40,0 Nm	G 602 093 235
*	GF-ION-ANGLE-EXACT 18V-LI WLAN 50 - 210	%" external square	18 - 180 rpm	15,0 - 50,0 Nm	G 602 093 236
	GF-ION-ANGLE-EXACT 18V-LI WLAN 60 - 120	%" external square	12 - 120 rpm	20,0 - 60,0 Nm	G 602 093 237
	GF-ION-ANGLE-EXACT- 18V-LI WLAN (WiFi) - With EC motor & 2.4 - 5.8 GHz WLAN (WiFi) (18 V Li-				
$\mathbb{N}$	GF-ION-ANGLE-EXACT 18V-LI WLAN 3 - 500	-	50 - 520 rpm	0,7 - 3,0 Nm	G 602 093 210
	GF-ION-ANGLE-EXACT 18V-LI WLAN 8 -1100	-	110 - 1100 rpm	2,0 - 8,0 Nm	G 602 093 211
	GF-ION-ANGLE-EXACT 18V-LI WLAN 15 - 1500	-	50 - 500 rpm	2,0 - 15,0 Nm	G 602 093 212
	GF-ION-ANGLE-EXACT 18V-LI WLAN 23 - 380	-	38 - 380 rpm	8,0 - 23,0 Nm	G 602 093 213
	GF-ION-ANGLE-EXACT 18V-LI WLAN 30 - 290	-	29 - 290 rpm	10,0 - 30,0 Nm	G 602 093 214
	GF-ION-ANGLE-EXACT 18V-LI WLAN 30 - 300	%" external square	30 - 300 rpm	10,0 - 30,0 Nm	G 602 093 215
	GF-ION-ANGLE-EXACT 18V-LI WLAN 40 - 220	%" external square	22 - 220 rpm	15,0 - 40,0 Nm	G 602 093 216
	GF-ION-ANGLE-EXACT 18V-LI WLAN 50 - 210	%" external square	18 - 180 rpm	15,0 - 50,0 Nm	G 602 093 217
3845	GF-ION-ANGLE-EXACT 18V-LI WLAN 60 - 120	%" external square	12 - 120 rpm	20,0 - 60,0 Nm	G 602 093 218

<sup>\*</sup> At speeds of less than 50%, power may be reduced

#### Facts

Adjustable repeat protection and double-hit detection

Multi-stage screwdriving can be set

Rotation to left with OK signal possible

Suitable for connection to database, identity and conveying systems, and to a pre-existing WLAN infrastructure

The screwdriver, battery, connection and enabling status are shown using LEDs on the screwdriver and are displayed on a PC

Adaptable communication can be achieved between a PC and higher-level controller.

Batteries can be changed without losing data or connec-

#### Advantages

Simple screwdriver configuration on a PC

Controller / counting function / screwdriver status, includ-

ing wireless transmission via 2.4 - 5.8 GHz WLAN

Various screwdriving strategies can be set

Multiple WLAN screwdrivers can be operated in parallel with no problem

No cables or hoses to get in the way

Cost-efficient: Use familiar cordless screwdriver technology and existing charging technology/accessories

#### Parameter setting

Connect to a PC via USB cable

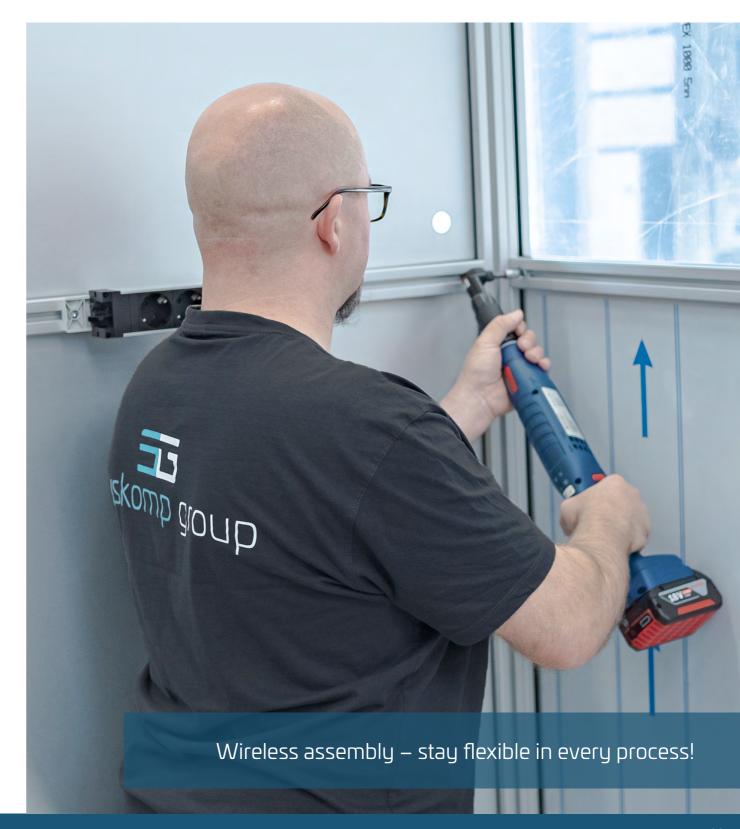
Settings are made using two configurators

Individual activation of screwdriving stages using the original BOSCH EXACT configurator.

Necessary adjustment of the WLAN connection via the GF-ION configurator

### WLAN centre grip & angle screwdrivers Accessories

lmage	Type / description	Order No.
O at a second	Parameterisation software For updating the GF-ION-EXACT and GF-ION-ANGLE-EXACT	G 602 093 239
	USB connecting cable For updating the GF-ION-EXACT	G 602 090 154
	Replacement battery 18 V 2.0 Ah 18 V 4.0 Ah	2 607 336 905 2 607 336 815
	Charger 18 V 5,0 Ah GAL 1880 CV Professional	2 607 225 921
-	Torque adjustment key	3 607 950 027
	Holder for the GF-ION-EXACT Compatible with all SG centre grip screwdrivers  Plastic holder - without protector Plastic holder - with protector	G 840 080 806 G 840 080 808
	Screwdriver hanger for the GF-ION-ANGLE-EXACT Compatible with all SG angle screwdrivers  Small, rotating screwdriver hanger (ANGLE EXACT screwdrivers, class 2 – 15 and all SEC models) Large, rotating screwdriver hanger	G 610 050922
	(ANGLE EXACT screwdrivers, class 17 – 30) Rotating screwdriver hanger (ANGLE EXACT ION models)	G 610 050 923 G 610 050 924



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# GF-ION-EXAConnecT 2.0 Bluetooth The controller for Bluetooth (BT)

Image	Device features		Order No.
Image  BOSCH  EXAC THREE T II	Designation	GF-ION-EXAConnecT 2.0 Bluetooth, including software*	G 602 093 220
	Dimensions	195 x 185 x 85 mm	
1 21 4 1	Weight	0,91 kg	
EXAC INNECT II	Installation	Two 22 mm cross head screws are needed for a wall fixing (M4 x 20; 8 mm head diameter)	
	Voltage supply	100 - 240 V	
	Power consumption	150 mA	
	Temperature range	5 - 70°C	
	Protection class	IP54	
	Wireless network	Bluetooth	
	Display	Display for status codes	
	Connections	Bluetooth wireless technology Class 2 (Specification 1.2) - RS422 (2x serial) Ethernet (1x)	



A simple update on the EXAConnect 3.0 ensures that both variants – the pre-existing BOSCH BT screwdrivers and the new GF-ION-EXACT 18V-LI BT models – can be run.



#### Facts

 The EXAConnecT controller is the link between your process network and the BT-EXACT cordless screwdriver that connects via Bluetooth.

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- Information about the screwdriving process can be exchanged in both directions in real time to ensure that every BT-EXACT cordless screwdriver knows exactly what it has to do and when.
- Control up to four GF-ION screwdrivers at the same time
   More economical than other systems

#### \*Compatible screwdrivers

- GF-ION-EXACT 18V-LI BT
- GF-ION-EXACT WK 18V-LI BT
- GF-ION-ANGLE-EXACT 18V-LI BT

#### Advantages

Pre-existing BOSCH EXAConnect 2 systems can be updated.

The network connection does not need to be modified.
 Pre-existing tools can still be used.

### Bluetooth centre grip screwdrivers An evolution of the GF-EXACT

Image	Type / description	Speed*	Torque	Order No.
	GF-ION-EXACT 18V-LI BT (Bluetooth) With EC motor & Bluetooth (18 V Li-ion technology)			
	GF-ION-EXACT 18V-LI BT 2 - 700	70 - 700 rpm	0,6 - 2,0 Nm	G 602 093 100
S Parket	GF-ION-EXACT 18V-LI BT 4 - 2000	200 - 2000 rpm	1,0 - 4,0 Nm	G 602 093 101
	GF-ION-EXACT 18V-LI BT 6 - 1500	150 - 1500 rpm	1,0 - 6,0 Nm	G 602 093 102
* A Section of the se	GF-ION-EXACT 18V-LI BT 8 - 1100	110 - 1100 rpm	1,5 - 8,0 Nm	G 602 093 103
	GF-ION-EXACT 18V-LI BT 12 - 700	70 - 700 rpm	1,5 - 12,0 Nm	G 602 093 104
	GF-ION-EXACT 18V-LI BT 12 - 450	45 - 450 rpm	1,5 - 12,0 Nm	G 602 093 105
	GF-ION-EXACT WK 18V-LI BT (Bluetooth) With EC motor & Bluetooth and flange for angle heads (18 V Li-ion technology)			
	GF-ION-EXACT WK 18V-LI BT 6 - 1500	105 - 1050 rpm	2,0 - 8,0 Nm	G 602 093 150
	GF-ION-EXACT WK 18V-LI BT 8 - 1100	75 - 750 rpm	2,0 - 11,0 Nm	G 602 093 151
	GF-ION-EXACT WK 18V-LI BT 12 - 700	50 - 500 rpm	2,0 - 16,0 Nm	G 602 093 152
18VE)	GF-ION-EXACT WK 18V-LI BT 12 - 450	32 - 320 rpm	2,0 - 16,0 Nm	G 602 093 153

<sup>\*</sup> At speeds of less than 50%, power may be reduced



#### Facts

Adjustable repeat protection and double-hit detection

Multi-stage screwdriving can be set

Rotation to left with OK signal possible

Suitable for connection to database, identity and conveying systems and to your pre-existing infrastructure

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The screwdriver, battery, connection and enabling status are shown using LEDs on the screwdriver and are displayed on a PC

Batteries can be changed without losing data or connection

#### Advantages

Simple screwdriver configuration on a PC

Controller / counting function / screwdriver status, including wireless transmission via 2.4 GHz Bluetooth

Various screwdriving strategies can be set

Multiple Bluetooth screwdrivers can be operated in parallel with no problem

No cables or hoses to get in the way

Cost-efficient: Use familiar cordless screwdriver technology and existing charging technology/accessories

#### Parameter setting

Connect to a PC via USB cable

Settings are made using two configurators

Individual activation of screwdriving stages using the original BOSCH EXACT configurator.

Necessary adjustment of the Bluetooth connection via the GF-ION configurator

### Bluetooth angle screwdrivers An evolution of the GF-ANGLE-EXACT

Image	Type / description	Angle head	Speed*	Torque	Order No.
	GF-ION-ANGLE-EXACT- 18V-LI Bluetootl With EC motor & 2.4 GHz Bluetooth (BT) (18 \				
	GF-ION-ANGLE-EXACT 18V-LI BT 3 - 500	-	50 - 520 rpm	0,7 - 3,0 Nm	G 602 093 208
	GF-ION-ANGLE-EXACT 18V-LI BT 8 - 1100	-	110 - 1100 rpm	2,0 - 8,0 Nm	G 602 093 200
*	GF-ION-ANGLE-EXACT 18V-LI BT 15- 1500	-	50 - 500 rpm	2,0 - 15,0 Nm	G 602 093 201
	GF-ION-ANGLE-EXACT 18V-LI BT 23 - 380	-	38 - 380 rpm	8,0 - 23,0 Nm	G 602 093 202
	GF-ION-ANGLE-EXACT 18V-LI BT 30 - 290	-	29 - 290 rpm	10,0 - 30,0 Nm	G 602 093 203
	GF-ION-ANGLE-EXACT 18V-LI BT 30 - 300	%" external square	30 - 300 rpm	10,0 - 30,0 Nm	G 602 093 204
	GF-ION-ANGLE-EXACT 18V-LI BT 40 - 220	%" external square	22 - 220 rpm	15,0 - 40,0 Nm	G 602 093 205
	GF-ION-ANGLE-EXACT 18V-LI BT 50 - 210	%" external square	18 - 180 rpm	15,0 - 50,0 Nm	G 602 093 206
	GF-ION-ANGLE-EXACT 18V-LI BT 60 - 120	%" external square	12 - 120 rpm	20,0 - 60,0 Nm	G 602 093 207

\* At speeds of less than 50%, power may be reduced



#### Facts

Adjustable repeat protection and double-hit detection

Multi-stage screwdriving can be set

Rotation to left with OK signal possible

Suitable for connection to database, identity and conveying systems and to your pre-existing infrastructure

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The screwdriver, battery, connection and enabling status are shown using LEDs on the screwdriver and are displayed on a PC

Batteries can be changed without losing data or connection

#### Advantages

Simple screwdriver configuration on a PC

Controller / counting function / screwdriver status, including wireless transmission via 2.4 GHz Bluetooth

Various screwdriving strategies can be set

Multiple Bluetooth screwdrivers can be operated in parallel with no problem

No cables or hoses to get in the way

Cost-efficient: Use familiar cordless screwdriver technology and existing charging technology/accessories

#### Parameter setting

Connect to a PC via USB cable

Settings are made using two configurators

Individual activation of screwdriving stages using the original BOSCH EXACT configurator.

Necessary adjustment of the Bluetooth connection via the GF-ION configurator

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# Bluetooth centre grip & angle screwdrivers **Accessories**

Image	Type / description	Order No.
O 35	Software For updating the BOSCH EXAConnect 2.0 (0 602 491 003) for GF-EXA-ConnecT 2.0 Bluetooth	G 602 093 221
Westcone St. 20SCH	Sticker "GF-EXAConnecT 2.0 Bluetooth, including software update for GF-ION"	G 602 090 222
O = 1	Parameterisation software For updating the GF-ION-EXACT and GF-ION-ANGLE-EXACT	G 602 093 226
	USB connecting cable For updating the GF-ION-EXACT	G 602 090 154
THE STATE OF THE S	Replacement battery 18 V 2.0 Ah 18 V 4.0 Ah	2 607 336 905 2 607 336 815
	Charger 18 V 5,0 Ah GAL 1880 CV Professional	2 607 225 921
	Torque adjustment key	3 607 950 027
	Holder for the GF-ION-EXACT Compatible with all SG centre grip screwdrivers  Plastic holder - without protector Plastic holder - with protector	G 840 080 806 G 840 080 808
	Screwdriver hanger for the GF-ION-ANGLE-EXACT Compatible with all SG angle screwdrivers  Small, rotating screwdriver hanger (ANGLE EXACT screwdrivers, class 2 – 15 and all SEC models) Large, rotating screwdriver hanger (ANGLE EXACT screwdrivers, class 17 – 30) Rotating screwdriver hanger (ANGLE EXACT ION models)	G 610 050922 G 610 050 923 G 610 050 924



# Cordless BOSCH screwdriver (ANGLE) EXACT 12 V Concentrated power – the shortest and lightest device in its class

Configuration

Image	Type / description	Torque	r.p.m.*	Bit holder	Akku¹	Weight	Order No.
5	EXACT 12V The smallest EXACT ever	-					
	EXACT12 2-6-670	1,5 - 6,0 Nm	135 - 670 U / min	¼" quick-release chuck		0,85 kg	0 602 496 400
	EXACT 12V-3-110	1,0 - 4,0 Nm	220 - 1100 U / min	¼" quick-release chuck		0,85 kg	0 602 496 401
	EXACT 12V-2-670	0,5 - 2,0 Nm	135 - 670 U / min	¼" quick-release chuck		0,8 kg	0 602 496 402

Torque

Image	Type / description
	ANGLE EXACT 12V The smallest ANGLE
coming	ANGLE-Exact 12V-12
	ANGLE-Exact 12V-6-

rgpe / description	Configuration	rorque	ı.p.iii. akku	AKKU-	vveigni	Order No.
ANGLE EXACT 12V The smallest ANGLE EXAC	CT ever					
ANGLE-Exact 12V-12-400	with 12 V angle head	2,0 - 10,0 Nm max. 12 <sup>3</sup>	74 - 370 U / min <sup>4</sup> with Power Boost max. 500		1,1 kg	0 602 496 600
	with adapter 0 602 496 022 and 180 W angle head	2,5 - 8,0 Nm max. 9 <sup>3</sup>	95 - 480 U / min <sup>4</sup> with Power Boost max. 650		1,2 kg	
	with adapter 0 602 496 022 and straight screw head 0 607 453 631	1,5 - 6,0 Nm max. 6,5 <sup>3</sup>	134 - 670 U / min <sup>4</sup> with Power Boost max. 910		1,2 kg	
ANGLE-Exact 12V-6-600	with 12 V angle head	2,0 - 6,0 Nm	120 - 600 U / min <sup>4</sup> with Power Boost max. 800		1,1 kg	0 602 496 601
	with adapter 0 602 496 022 and 180 W angle head	1,5 - 4,5 Nm	150 - 780 U / min <sup>4</sup> with Power Boost max. 1040		1,2 kg	
	with aapter 0 602 496 022 and straight screw head 0 607 453 631	1,0 - 3,0 Nm	220 - 1100 U / min <sup>4</sup> with Power Boost max. 1450		1,2 kg	
ANGLE-Exact 12V-3-600	with 12 V angle head	1,0 - 3,5 Nm	120 - 600 U / min <sup>4</sup> with Power Boost max. 800		1,1 kg	0 602 496 602
	with adapter 0 602 496 022 and 180 W angle head	0,8 - 2,5 Nm	150 - 780 U / min <sup>4</sup> with Power Boost max. 1040		1,2 kg	
	with adapter 0 602 496 022 and straight screw head 0 607 453 631	0,5 - 2,0 Nm	220 - 1100 U / min <sup>4</sup> with Power Boost max. 1450		1,2 kg	
	ANGLE EXACT 12V The smallest ANGLE EXACT 12V-12-400	ANGLE EXACT 12V The smallest ANGLE EXACT ever  ANGLE-Exact 12V-12-400 with 12 V angle head  with adapter 0 602 496 022 and 180 W angle head  with adapter 0 602 496 022 and straight screw head 0 607 453 631  ANGLE-Exact 12V-6-600 with 12 V angle head  with adapter 0 602 496 022 and 180 W angle head  with aapter 0 602 496 022 and straight screw head 0 607 453 631  ANGLE-Exact 12V-3-600 with 12 V angle head  with adapter 0 602 496 022 and straight screw head  with adapter 0 602 496 022 and 180 W angle head  with adapter 0 602 496 022 and 180 W angle head  with adapter 0 602 496 022 and 180 W angle head  with adapter 0 602 496 022 and straight screw head	ANGLE EXACT 12V The smallest ANGLE EXACT ever  ANGLE-Exact 12V-12-400 with 12 V angle head 2,0 - 10,0 Nm max. 12³  with adapter 0 602 496 022 2,5 - 8,0 Nm max. 9³  with adapter 0 602 496 022 1,5 - 6,0 Nm max. 6,5³  with adapter 0 602 496 022 and straight screw head 0 607 453 631  ANGLE-Exact 12V-6-600 with 12 V angle head 2,0 - 6,0 Nm with adapter 0 602 496 022 and straight screw head 0 607 453 631  ANGLE-Exact 12V-3-600 with 12 V angle head 1,0 - 3,0 Nm with adapter 0 602 496 022 and straight screw head 0 607 453 631  ANGLE-Exact 12V-3-600 with 12 V angle head 1,0 - 3,5 Nm with adapter 0 602 496 022 0,8 - 2,5 Nm and 180 W angle head with adapter 0 602 496 022 0,5 - 2,0 Nm and straight screw head	ANGLE EXACT 12V The smallest ANGLE EXACT ever  ANGLE-Exact 12V-12-400 with 12 V angle head	ANGLE EXACT 12V The smallest ANGLE EXACT ever  ANGLE-Exact 12V-12-400 with 12 V angle head	ANGLE EXACT 12V The smallest ANGLE EXACT ever  ANGLE-Exact 12V-12-400 with 12 V angle head

r.n.m.\*akku

Akku¹ Weight Order No.

#### Facts

Head length of 154 mm (EXACT 12V) Head length of 346 mm (ANGLE EXACT 12V)

Weight of 0.8 kg including battery (EXACT 12V)
Weight of 1.0 kg including battery (ANGLE EXACT 12V)

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Six different screwdriving stages, adjustable in terms of time, speed, direction and angle of rotation, and torque

Dimensions: 154 mm x 179 mm x 57 mm (L x H x W)

Maintenance-free shut-off clutch

Ring light

#### Advantages

Optimum ergonomics thanks to short head length

Lightweight 0.65 kg without battery (EXACT 12V) 1.0 kg without battery (ANGLE EXACT 12V)

LED ring light, adjustable via USB connection (perfect lighting in dark and confined spaces)

USB interface for parameterising screwdriving stages and speed (adjustable to suit your specific application / adjustable in terms of shut-off, angle and time)

The safest 12-volt Li-ion battery pack, with extremely long service life

USB interface for parameterising screwdriving stages and speed (USB interface must be used to make adjustments for special applications)

Brushless high-performance motor for 30% more efficiency (compared to conventional direct current motors) and an extremely long service life

Maintenance-free components

Extremely robust and high-quality tool for the longest service life

Compatible with all 12-volt BOSCH Professional batteries from 2.0 Ah and up (plus chargers)

<sup>\*</sup> Below 50% speed, possibly lower power

<sup>\*\*</sup> Supplied without angle head or adapter

<sup>&</sup>lt;sup>1</sup> Battery characteristics 12 V 3,0 Ah

<sup>&</sup>lt;sup>2</sup> incl. battery (and angle head)

<sup>&</sup>lt;sup>3</sup> Only possible in cycle operation: < 5 screw connections / min.

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### Cordless BOSCH screwdriver (ANGLE) EXACT 12 V Accessories

Image	Type / description	Dimensions (L x W x H)	Max. load	Colour	Order No.
	Tool holder EXACT V12 Screwdriver holder for efficiency at w	vork			
	Holder made of PA12 - fastening set not included -	180 mm x 50 mm x 87 mm	3,0 kg	Black	G 121 040 0
	Fastening sets For tool holder, Order No. G 121 040 0	)			
1 2 1	□Aluminium B45 profile, slot 10/10L □or BOSCH-Rexroth, slot 10/10L	2x M5 x 16 screws Order No. 402150009	2x M5 slot nuts Order No. 412529298		
	☐Aluminium B45 profile, slot 8 ☐or BOSCH-Rexroth, slot 8	2x M5 x 12 screws Order No. 402150007	2x M5 slot nuts Order No. 482529295		
	□Aluminium I40 profile, slot 8 □or item Line 8 groove	2x M5 x 14 screws Order No. 402150008	2x M5 slot nuts Order No. 282200125		
	Cover EXACT 12V Cover with folding USB cover				7 159 300 002
	Replacement battery Li-ion 12 V, 2.0 Ah Li-ion 12 V, 3.0 Ah Li-ion 12 V, 6.0 Ah				1 607 A35 0C5 1 607 A35 06A 1 600 A00 X7H
	Charger				2 607 226 219
	Torque adjustment key				3 607 950 027

#### Facts

Efficient work and maximum ergonomics Perfect for the new EXACT 12 V generation of screwdrivers Can be adapted for use on left or right Light and stable thanks to PA12 high-performance plastic

#### Advantages

Can be retrofitted at any time Suitable for self-assembly Compatible with B45 (BOSCH) and I40 (item) Grab angle can be adjusted in 10-degree increments Also suitable for use with a screwdriver protector Compatible with EXACT 12 V with and without protector



# EXACT ION centre grip screwdrivers With lithium-ion technology

Image	Type / description	Torque	Speed*	Bit holder	Battery	Weight	BestNr.
	EXACT ION 2 - 700 Light green colour ring	0,5 - 2,0 Nm	70 - 700 rpm	¼" quick-release chuck	None	1,3 kg	0 602 494 400
	EXACT ION 4 - 2000 Grey colour ring	1,0 - 4,0 Nm	200 - 2000 rpm	¼" quick-release chuck	None	1,3 KG	0 602 494 401
	EXACT ION 6 - 1500 Black colour ring	1,0 - 6,0 Nm	150 - 1500 rpm	¼" quick-release chuck	None	1,3 kg	0 602 494 402
	EXACT ION 8 - 1100 Orange colour ring	2,0 - 8,0 Nm	110 - 1100 rpm	¼" quick-release chuck	None	1,3 kg	0 602 494 403
	EXACT ION 12 - 700 Red colour ring	2,0 - 12,0 Nm	70 - 700 rpm	¼" quick-release chuck	None	1,3 kg	0 602 494 404
	EXACT ION 12 - 450 Black colour ring	2,0 - 12,0 Nm	45 - 450 rpm	¼" quick-release chuck	None	1,3 kg	0 602 494 405

<sup>\*</sup> At speeds of less than 50%, power may be reduced

#### Facts

Setting the speed to less than 50% reduces power

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Direction of rotation: Right/left 0.7-second repeat protection

Drive type: Battery

Design: Centre grip

Shut-off clutch

Adjustable speed

Process monitoring

Brushless motor

#### Advantages

Precision shut-off clutch with Cmk > 1.67 (in a ±10% tolerance range to ISO 5393)

Multi-stage screwdriving process can be set via USB interface to suit your specific screwdriving workflow

BOSCH premium lithium-ion technology for long service life and run time

Brushless (EC) motor for 30% more efficiency (compared to conventional direct current motors) and an extremely long service life

Faster speeds (compared to SEC-EXACT) help lower production times and improve quality.

All models have a function on the switch for changing the direction of rotation between right and left

Modular design with many common parts

Coloured rings for simple identification

Use of same batteries/chargers as for angle screwdrivers

All models come with a suspension hook

### EXACT ION centre grip screwdrivers Accessories

lmage	Type / description	Order No.
	5-point lighting LED and screws included  Ideal accessory for poorly lit spaces	7 120 000 011
	Holder for the EXACT Compatible with all BOSCH centre grip screwdrivers  Plastic holder - without protector Plastic holder - with protector	G 840 080 806 G 840 080 808
FILE CONTRACTOR OF THE PARTY OF	Replacement battery 18 V 2.0 Ah 18 V 4.0 Ah	2 607 336 905 2 607 336 815
	Charger 18 V 5,0 Ah GAL 1880 CV Professional	2 607 225 921

#### Facts

Retrofittable for all BOSCH ANGLE EXACT BOSCH SEC ANGLE EXACT with flange for BOSCH ANGLE angle head

Also available as retrofit kit for self-assembly Optimum lighting for the work area

#### Advantages

Can be ordered fully retrofitted as SEC model Can be retrofitted at any time Suitable for self-assembly

# EXACT ION angle head screwdrivers With lithium-ion technology

Image	Type / description	Torque	Speed*	Bit holder	Batte- ry	Weight	Order No.
	EXACT ION 6 - 1500 WK Black colour ring	2,0 - 8,0 Nm	105 - 1050 rpm	Flange for angle head **	None	1,4 kg	0 602 494 406
	EXACT ION 8 - 1100 WK Orange colour ring	2,0 - 11,0 Nm	75 - 750 rpm	Flange for angle head **	None	1,4 kg	0 602 494 407
	EXACT ION 12 - 700 WK Red colour ring	2,0 - 16,0 Nm	50 - 500 rpm	Flange for angle head **	None	1,4 kg	0 602 494 408
	EXACT ION 12 - 450 WK Light blue colour ring	2,0 - 16,0 Nm	32 - 320 rpm	Flange for angle head **	None	1,4 kg	0 602 494 409

<sup>\*</sup> At speeds of less than 50%, power may be reduced

#### Facts

Direction of rotation: Right/left 0.7-second repeat protection

Drive type: Battery

Design: Centre grip with angle head adapter

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Shut-off clutch
Adjustable speed
Process monitoring
Brushless motor

#### Advantages

Precision shut-off clutch with Cmk > 1.67 (in a ±10% tolerance range to ISO 5393)

Multi-stage screwdriving process can be set via USB interface to suit your specific screwdriving workflow

BOSCH premium lithium-ion technology for long service life and run time

Brushless (EC) motor for 30% more efficiency (compared to conventional direct current motors) and an extremely long service life

Faster speeds (compared to SEC-EXACT) help lower production times and improve quality.

All models have a function on the switch for changing the direction of rotation between right and left

Modular design with many common parts

Coloured rings for simple identification

Use of same batteries/chargers as for angle screwdrivers

All models come with a suspension hook

\*\* Angle head not included in scope of supply

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### EXACT ION angle head screwdrivers Accessories

Image	Type / description	Order No.
	Holder for the EXACT Compatible with all BOSCH centre grip screwdrivers  Plastic holder - without protector Plastic holder - with protector	G 840 080 806 G 840 080 808
	Replacement battery 18 V 2.0 Ah 18 V 4.0 Ah	2 607 336 905 2 607 336 815
	Charger 18 V 5,0 Ah GAL 1880 CV Professional	2 607 225 921

#### Facts

Retrofittable for all
BOSCH ANGLE EXACT
BOSCH SEC ANGLE EXACT with flange for BOSCH ANGLE
angle head
Also available as retrofit kit for self-assembly

Optimum lighting for the work area

#### Advantages

Can be ordered fully retrofitted as SEC model
Can be retrofitted at any time
Suitable for self-assembly

Image

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Ratteru Weight Order No.

# ANGLE EXACT ION angle screwdrivers With lithium-ion technology

Tune / description

Type / description	lorque	Speed	Bit holder	Dattery	vveigiit	Order No.
ANGLE EXACT ION 3 - 500	0,7 - 3,0 Nm	50 - 520 rpm	Without angle head	None	1,7 kg	0 602 494 608
ANGLE EXACT ION 8 - 1100	2,0 - 8,0 Nm	110 - 1100 rpm	Without angle head	None	1,7 kg	0 602 494 600
ANGLE EXACT ION 15 - 500	2,0 - 15,0 Nm	50 - 520 rpm	Without angle head	None	1,7 kg	0 602 494 601
ANGLE EXACT ION 23 - 380	8,0 - 23,0 Nm	38 - 380 rpm	Without angle head	None	2,2 kg	0 602 494 602
ANGLE EXACT ION 30 - 290	10,0 - 30,0 Nm	29 - 290 rpm	Without angle head	None	2,2 kg	0 602 494 607
ANGLE EXACT ION 30 - 300	10,0 - 30,0 Nm	30 - 300 rpm	¾" external square	None	2,4 kg	0 602 494 603
ANGLE EXACT ION 40 - 220	15,0 - 40,0 Nm	22 - 220 rpm	%" external square	None	2,4 kg	0 602 494 604
ANGLE EXACT ION 50 - 210	15,0 - 50,0 Nm	21 - 180 rpm	%" external square	None	2,4 kg	0 602 494 605
ANGLE EXACT ION 60 - 120	20,0 - 60,0 Nm	12 - 120 rpm	%" external square	None	2,4 kg	0 602 494 606
	ANGLE EXACT ION 3 - 500  ANGLE EXACT ION 15 - 500  ANGLE EXACT ION 23 - 380  ANGLE EXACT ION 30 - 290  ANGLE EXACT ION 30 - 200  ANGLE EXACT ION 40 - 220  ANGLE EXACT ION 50 - 210	ANGLE EXACT ION 3 - 500 0,7 - 3,0 Nm  ANGLE EXACT ION 8 - 1100 2,0 - 8,0 Nm  ANGLE EXACT ION 15 - 500 2,0 - 15,0 Nm  ANGLE EXACT ION 23 - 380 8,0 - 23,0 Nm  ANGLE EXACT ION 30 - 290 10,0 - 30,0 Nm  ANGLE EXACT ION 30 - 300 10,0 - 30,0 Nm  ANGLE EXACT ION 40 - 220 15,0 - 40,0 Nm  ANGLE EXACT ION 50 - 210 15,0 - 50,0 Nm	ANGLE EXACT ION 3 - 500 0,7 - 3,0 Nm 50 - 520 rpm  ANGLE EXACT ION 8 - 1100 2,0 - 8,0 Nm 110 - 1100 rpm  ANGLE EXACT ION 15 - 500 2,0 - 15,0 Nm 50 - 520 rpm	ANGLE EXACT ION 3 - 500 0,7 - 3,0 Nm 50 - 520 rpm Without angle head  ANGLE EXACT ION 8 - 1100 2,0 - 8,0 Nm 110 - 1100 rpm Without angle head  ANGLE EXACT ION 15 - 500 2,0 - 15,0 Nm 50 - 520 rpm Without angle head  ANGLE EXACT ION 23 - 380 8,0 - 23,0 Nm 38 - 380 rpm Without angle head  ANGLE EXACT ION 30 - 290 10,0 - 30,0 Nm 29 - 290 rpm Without angle head  ANGLE EXACT ION 30 - 300 10,0 - 30,0 Nm 30 - 300 rpm %" external square  ANGLE EXACT ION 40 - 220 15,0 - 40,0 Nm 22 - 220 rpm %" external square  ANGLE EXACT ION 50 - 210 15,0 - 50,0 Nm 21 - 180 rpm %" external square	ANGLE EXACT ION 3 - 500 0,7 - 3,0 Nm 50 - 520 rpm Without angle head None  ANGLE EXACT ION 8 - 1100 2,0 - 8,0 Nm 110 - 1100 rpm Without angle head None  ANGLE EXACT ION 15 - 500 2,0 - 15,0 Nm 50 - 520 rpm Without angle head None  ANGLE EXACT ION 23 - 380 8,0 - 23,0 Nm 38 - 380 rpm Without angle head None  ANGLE EXACT ION 30 - 290 10,0 - 30,0 Nm 29 - 290 rpm Without angle head None  ANGLE EXACT ION 30 - 300 10,0 - 30,0 Nm 30 - 300 rpm %" external square None  ANGLE EXACT ION 40 - 220 15,0 - 40,0 Nm 22 - 220 rpm %" external square None	ANGLE EXACT ION 3 - 500 0,7 - 3,0 Nm 50 - 520 rpm Without angle head None 1,7 kg  ANGLE EXACT ION 8 - 1100 2,0 - 8,0 Nm 110 - 1100 rpm Without angle head None 1,7 kg  ANGLE EXACT ION 15 - 500 2,0 - 15,0 Nm 50 - 520 rpm Without angle head None 1,7 kg  ANGLE EXACT ION 23 - 380 8,0 - 23,0 Nm 38 - 380 rpm Without angle head None 2,2 kg  ANGLE EXACT ION 30 - 290 10,0 - 30,0 Nm 29 - 290 rpm Without angle head None 2,2 kg  ANGLE EXACT ION 30 - 300 10,0 - 30,0 Nm 30 - 300 rpm %" external square None 2,4 kg  ANGLE EXACT ION 40 - 220 15,0 - 40,0 Nm 22 - 220 rpm %" external square None 2,4 kg  ANGLE EXACT ION 50 - 210 15,0 - 50,0 Nm 21 - 180 rpm %" external square None 2,4 kg

Sneed

Torque

Rit holder

#### Facts

Setting the speed to less than 50% reduces power

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Direction of rotation: Right/left 0.7-second repeat protection

Drive type: Battery

Design: Angle

Shut-off clutch

Adjustable speed

Process monitoring

Brushless motor

#### Advantages

Precision shut-off clutch with Cmk > 1.67 (in a  $\pm 10\%$  tolerance range to ISO 5393)

Multi-stage screwdriving process can be set via USB interface to suit your specific screwdriving workflow

BOSCH premium lithium-ion technology for long service life and run time

Brushless (EC) motor for 30% more efficiency (compared to conventional direct current motors) and an extremely long service life

Faster speeds (compared to SEC-EXACT) help lower production times and improve quality.

All models have a function on the switch for changing the direction of rotation between right and left

Modular design with many common parts

Coloured rings for simple identification

Use of same batteries/chargers as for centre grip screwdrivers

All models come with a suspension hook

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### ANGLE EXACT (CLASSIC + ION) angle screwdrivers Accessories

Image	Type / description	Order No.
	Lighting housing (3-point lighting) Screws and cable transition included	7 120 000 009
(4)	Ideal accessory for poorly lit spaces	
	Lighting housing incl. cable link (3-point lighting) Screws and retaining ring included	7 120 000 008
	Ideal accessory for poorly lit spaces	
	Small angle head Particularly small angle head, up to max. 4 Nm. Bit holder for external hex to DIN 3126-E6.3 (¼")	7 019 100 024
	110° angle head The solution for hard-to-reach screws	
	Available with various drives: 110° angle head with ¼" quick-release chuck, Multiline J-135-18 (see image) 110° angle head with ¼" quick-release chuck + sliding collar, Multiline J-135-18 110° angle head with ¼" quick-release chuck with ball + sliding sleeve, Multiline J-135-18 110° angle head housing	7 019 100 003 7 019 100 009 7 019 100 029 9 513 702 6
	Extension Simple means of extending the screwdriver	H 188
	150 mm extension, including sleeve nut, compatible with all BOSCH angle heads (0 607 453 8] and 0 607 451 8 []	
	Power booster For BOSCH ANGLE EXACT ION 30 - 300	B 666 000 047
	Particularly small power booster for torques up to 80 Nm	

#### Facts

Retrofittable for all
BOSCH ANGLE EXACT
BOSCH SEC ANGLE EXACT with flange for
BOSCH ANGLE angle head
Optimum lighting for the work area
On request, we can retrofit screwdrivers with lighting

#### Advantages

Can be ordered fully retrofitted as SEC model
Can be retrofitted at any time
Suitable for self-assembly



Special angle heads on request

#### Industrial tools - catalogue

# ANGLE EXACT (CLASSIC + ION) angle screwdrivers Accessories

Image	Type / description	Order No.
	Holder for the ANGLE EXACT Adjustable holder for angle screwdrivers	G 840 080 805
	Screwdriver hanger for the GF-ION-ANGLE-EXACT Compatible with all SG angle screwdrivers  Small, rotating screwdriver hanger	G 610 050922
	(ANGLE EXACT screwdrivers, class 2 – 15 and all SEC models) Large, rotating screwdriver hanger	G 610 050 923
	(ANGLE EXACT screwdrivers, class 17 – 30) Rotating screwdriver hanger (ANGLE EXACT ION models)	G 610 050 924
FILE	Replacement battery 18 V 2.0 Ah 18 V 4.0 Ah	2 607 336 905 2 607 336 815
	Charger 18 V 5,0 Ah GAL 1880 CV Professional	2 607 225 921
(F)	1/4" square angle head Max. torque 27 Nm	0 607 453 617
	1/4" internal hex angle head Max. torque 27 Nm	0 607 453 618
	3/8" square angle head Max. torque 27 Nm	0 607 453 620
	<sup>1</sup> / <sub>4</sub> " quick-release chuck angle head Max. torque 27 Nm	0 607 453 630
	3/8" square angle head Max. torque 35 Nm	0 607 451 618
	½" straight head Max. torque 6 Nm	0 607 453 631





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### PUC EXACT 1 The solution for the BOSCH C-EXACT that counts

lmage	Device features		Order No.
	Designation	PUC-EXACT 1 power supply	G 602 070 100
	Dimensions	105 x 150 x 250 mm	
	Weight	2,7 kg	
	Input voltage	100 - 240 V ~ 4,8 A	
	Input power	400 W, 0,54 Hp	
	Input frequency	50/60 Hz	
	Output voltage	36 V DC	
	Output current	11 A	
	Storage temperature	-20°C +70°C	
	Operating temperature	-5°C +50°C	
	Relative humidity %	20 - 95 (free of moisture condensation)	
	Display	Display for status codes Display for number of screwdriving applications	
	Connections	Connecting cable for enabling, 2-pole Connecting cable for signal output, 8-pole Power connection (AC)	

#### Facts

PUC EXACT 1 basic unit from BOSCH

High-precision current measurement determines all the statuses of the C-EXACT

No modifications needed on the C-EXACT

Teach-in of screwdriving scenario for maximum reliability

Can be used on its own or in combination with a PLC

Potential-free connections: Enable, OK, NOK, AOK, ANOK

#### Advantages

Wide counting range: 1 - 99

Same housing and connections as BOSCH PUC EXACT 1 and 3 power supply, therefore simple replacement option

Failsafe – can only be programmed with key

Large, 7-segment display, bright red

M8 connector sockets (8-pin)

Suitable for industrial use

Industrial tools - catalogue

# C-EXACT The electric screwdriver system for industry

lmage	Type / description	Torque	Speed	Features	Weight	Order No.
	C-EXACT 1	0,2 - 0,8 Nm	1000 rpm	Lever start	0,65 kg	0 602 495 202
···uct	Green colour ring	0,2 - 0,8 Nm	1000 rpm	Push start	0,65 kg	0 602 495 207
	C-EXACT 2	0,5 - 2,0 Nm	500 rpm	Lever start	0,65 kg	0 602 495 203
- Interior	White colour ring	0,5 - 2,0 Nm	500 rpm	Push start	0,65 kg	0 602 495 208
	C-EXACT 4 Grey colour ring	0,5 - 3,5 Nm	1000 rpm	Lever start	0,65 kg	0 602 495 200 0 602 495 201 (US version)
· mer	Grey colour ring	0,5 - 3,5 Nm	1000 rpm	Push start	0,65 kg	0 602 495 205 0 602 495 206 (US version)
						0 002 499 200 (03 Version)
	C-EXACT 6	1,0 - 6,0 Nm	1000 rpm	Lever start	0,65 kg	0 602 495 210 0 602 495 211
- unct	Black colour ring	1,0 - 6,0 Nm	500 rpm	Lever start	0,65 kg	
		1,0 - 6,0 Nm 1,0 - 6,0 Nm	1000 rpm 500 rpm	Push start Push start	0,65 kg 0,65 kg	0 602 495 215 0 602 495 216

#### Facts

Robust and durable thanks to BOSCH endurance testing involving over a million cycles

syskomp group

BOSCH-SEC motor - brushless EX motor technology

High shut-off precision despite low tolerance

Large torque range

Visual and acoustic shut-off signals

Voltage 36 V DC / Power 360 W

#### Advantages

Brushless EC motor technology

One-handed method for switching between right and left rotation

Electrostatic discharge safety (ESD safe)

All models come with a suspension hook and connector cable 2,5 m

Industrial tools - catalogue Industrial tools - catalogue

### C-EXACT Accessories

Image	Type / description	Order No.
BOSCH PUCELACT	PUC-EXACT 3 Input voltage: 100-240 V AC, 50-60 Hz Output: 400 W Output voltage: 36 V DC Scope of supply: Power connection cord, 3 m	0 602 495 003
Ø gehneyr T ors 100 003	Angle head adapter Suitable for hard-to-reach screw fixings and/or higher torques Slotted adapter for angle head	7 079 100 003
ism to the control of	Centre grip attachment with lever start Suitable for horizontal screwdriving and/or higher torques	7 120 000 010

#### Facts

Suitable for retrofitting to all BOSCH C-EXACT models The housing is not machined or damaged BOSCH manufacturer warranty not affected Compatible with all BOSCH angle heads 0607 453 [...] and the small gehmeyr angle head 7 019 100 024

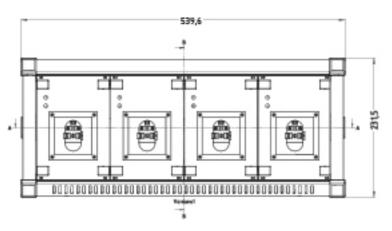
#### Advantages

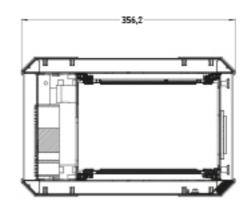
Can be retrofitted at any time Suitable for self-assembly

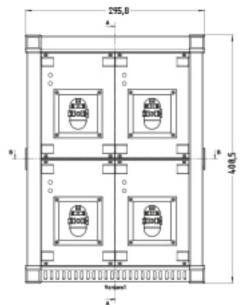


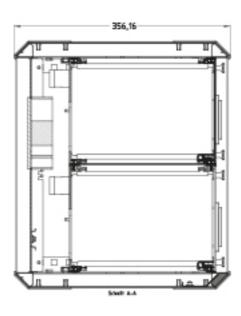
# Charging stations Universal solution for professional tool batteries

lmage	Type / description	Order No.
U.C. U.C.	Charging station for LI 14,4-18 V UAC 2x2	G 602 080 532
UAC UAC UAC UAC	Charging station for LI 14,4-18 V UAC 1x4	G 602 080 522









#### Facts

Li-ion inserts: Charging voltage 10.8 ... 18 V DC, charging current max. 6 A, temperature monitored

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NiCd-NiMH inserts: Charging voltage 7.2 ... 24 V DC, charging current max. 5 A, temperature monitored

Input voltage 230 V / 50 Hz, a 110 V version is also available High-quality housing and charging inserts, everything from syskomp gehmeyr

The UAC 4-compartment charging system has been tested and certified to all current EU Directives

Housing ventilation by high-quality Papst fans, noise level 46 dB (A)

#### Advantages

Modular design, each compartment operates independently and can be replaced while the system is in use

Also suitable for future battery technology, as only the inserts need to be replaced and not the entire charging station

Compartments can be swapped out so that the right compartment can be made available at the right place

Two modified charger technologies, one for NiCd NiMH and one for Li-ion, except in the case of Makita. No problems identifying chemical composition

Industrial tools - catalogue

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# Inserts for charging stations

Image	Li-ion Li-ion	Order No.
UAC 1	Insert for BOSCH 12 V batteries <sup>5</sup>	BL1A, G 602 080 623
UAC LACE TO THE PROPERTY OF TH	Insert for BOSCH 14.4 - 18 V batteries <sup>4</sup>	BL2, G 602 080 622
UAC C	Insert for Makita 7.2 - 18 V batteries <sup>1</sup>	MNL1, G 602 080 621
UAC 0-1-8-9-1	Insert for Desoutter 18 and 36 V batteries	DO2, G 602 080 611

Image	NiCd NiMH	Order No.
UAC C	Insert for BOSCH 7.2 - 24 V batteries <sup>3</sup>	BN1, G 602 080 600
UAC C	Insert for Atlas Copco batteries	AN1, G 602 080 602
	Insert for Makita NiCd / NiMH see Li-Ion	

#### Facts

Compatible with all syskomp gehmeyr UAC 1x4 & UAC 2x2 charger housings

Original charging technology from the battery manufacturer

- <sup>1</sup> Suitable for all Makita NiMH and Li-ion battery packs (B..., BH..., BL...), no HST batteries
- <sup>2</sup> Suitable for all Fein NiCd / NiMH battery packs
- <sup>3</sup> Suitable for all BOSCH NiCd / NiMH battery packs (OPack) Suitable for all BOSCH Li-ion battery packs

Suitable for all Atlas Copco Li-ion battery packs

- <sup>1</sup> Suitable for voltages from 7.2 V to 18 V
- <sup>2 3</sup> Suitable for voltages from 7.2 V to 24 V

Suitable for voltages from 14.4 V to 18 V

Suitable for a voltage of 12 V

Suitable for voltages from 18 V to 36 V

#### Advantages

Modular design, each compartment functions separately

Optimum charging process due to use of manufacturer's original charging technology

Use of shielded force-actuated contacts means the insert can be changed while the system is in use

Suitable for retrofitting at any time to any new or pre-existing syskomp gehmeyr chargers

Can be combined with any other inserts in the syskomp gehmeyr chargers

#### How to reach us Wherever you need us, we are there

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